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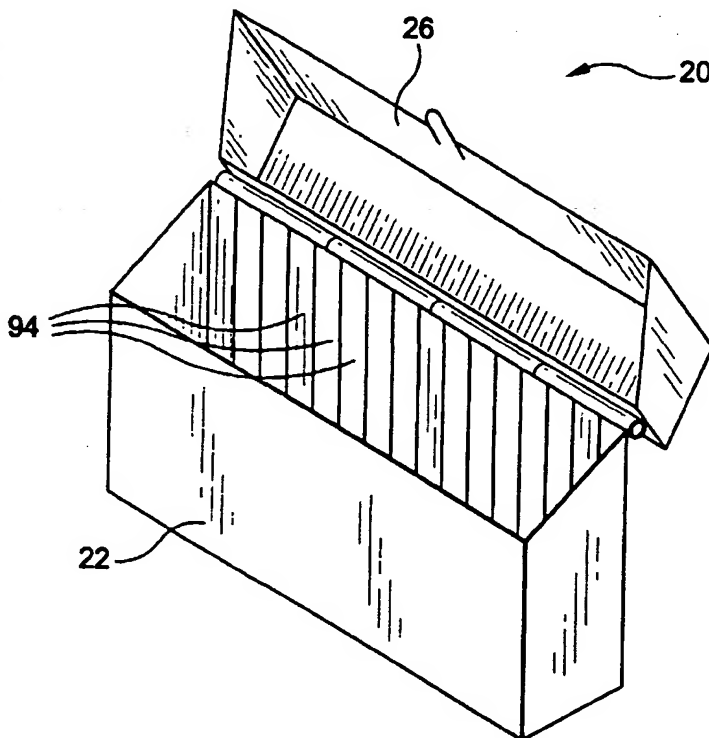
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(54) Title: RECLOSABLE PACKAGE



(57) Abstract: A reclosable package for storing elongated items, such as one or more sticks of chewing gum, includes a container having an opening for accessing an interior region of the container. The container has sidewalls that surround the interior region of the container and that extend from the opening toward a bottom wall of the container. The reclosable package also has one or more dividers disposed in the interior region of the container and extending between the container opening and the bottom wall. The one or more dividers define elongated slots adapted for receiving the elongated items in an upright orientation. A cap is hingedly connected to one of the sidewalls of the container. The cap is movable between a closed position in which the cap covers the elongated items stored in the container and an open position wherein the elongated items are accessible through the opening of the container. In certain preferred embodiments, the one or more dividers include a first set of spaced ribs extending from an exterior surface of a first side wall toward an interior surface of a second opposing sidewall. In other embodiments, spaced ribs extend from two or more opposing sidewalls.

WO 03/037727 A1

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## RECLOSABLE PACKAGE

## 5 FIELD OF THE INVENTION

This invention generally relates to the field of material packaging and more specifically relates to reclosable packages for confectionery items, such as sticks of chewing gum.

## BACKGROUND OF THE INVENTION

10 When packaging confectionery items, particularly sticks of gum, it has been customary to package the individual sticks of gum in a flexible package. These flexible packages are typically opened by pulling a narrow strip or cord that is wrapped around one end of the package so as to tear off the end of the package. After the package has been opened, the torn-off end of the package and the cord are no longer useful and must be  
15 discarded. As a result, once a flexible gum package has been opened, the package cannot be resealed or reclosed. This is because there is no lid or cap to reclose the package. Moreover, the package must be maintained in an upright position to keep the remaining sticks of gum from falling out of the package.

One solution to the above-mentioned problems is disclosed in U.S. Patent  
20 5,638,378 which provides an adhesive at a closed end of an opened package to retain individual sticks of gum in the package. However, this solution has often proven to be unsatisfactory and inconvenient because after the package is opened, the sticks of gum remain exposed to the elements. As a result, the exposed sticks of gum lose their freshness after a short period of time.

Another solution to the above-mentioned problems is disclosed in commonly assigned U.S. Patent 5,125,211, the disclosure of which is hereby incorporated by reference herein. In the '211 patent, the package is a reclosable package that includes a container having a front portion, a top end portion and a back portion. An adhesive front label is applied to the front portion of the container and a flexible adhesive flap including a non-adhesive pull tab is provided for covering the label, the top end and the back portions of the container. The label and front portion of the container preferably has a contour edge formed therein to define an opening edge. During operation, lifting the pull-tab detaches the front portion along the contour edge and also removes the top end to open the package. The back portion of the flap remains attached to the back of the package to form a hinged connection. The flap is resealable to the front portion of the package to allow the package to be reclosed.

U.S. Patent 5,636,732 discloses a cap for a package of chewing gum. The cap is placed over an open end of the package and has a frame which surrounds the open end. The frame has two windows, each of which is juxtaposed with a group of chewing gum sticks stored in the package. A pair of covers for the two windows is pivotally mounted on the frame of the cap. When it is desired to remove a stick of chewing gum from the package, one of the covers is opened to expose the ends of a first group of chewing gum sticks. Once a chewing gum stick has been removed, the cover may be closed by snapping the lip of one of the covers over a cooperating lip on the frame.

## SUMMARY OF THE INVENTION

In certain preferred embodiments of the present invention, a reclosable package for containing one or more elongated items, such as one or more sticks of chewing gum, includes a container having a bottom wall and sidewalls extending from the bottom —5— wall. The sidewalls preferably surround an interior region of the container and have upper ends that are remote from the bottom wall. The upper ends of the sidewalls define an opening of the container through which one or more of the elongated items may be placed. In one preferred embodiment, the sidewalls include a front wall, a rear wall opposite the front wall, and first and second sidewalls that oppose one another. The front and rear walls 10 preferably include respective interior surfaces that confront one another and the first and second sidewalls preferably extend between the front wall and the rear wall. In preferred embodiments, the distance between the bottom wall and the upper end of the rear wall is greater than the distance between the bottom wall and the upper end of the front wall. In other words, the rear wall has a greater height than the front wall. As a result, upper ends of 15 the opposing sidewalls slope in a downward direction between the rear wall and the front wall.

The reclosable package also includes one or more dividers disposed in the interior region of the container. The one or more dividers preferably extend between the opening of the container and the bottom wall. The opening of the container is preferably 20 located at the upper ends of the front and rear walls. The one or more dividers define elongated slots adapted for receiving one or more elongated items, such as one or more sticks of chewing gum. In certain preferred embodiments, the one or more dividers include a first set of spaced ribs that are attached to and extend from the interior surface of the front wall toward the rear wall. The reclosable package may also include a second set of spaced

ribs that oppose the first set of spaced ribs. The second set of spaced ribs is preferably attached to the interior surface of the rear wall and extends from the interior surface of the rear wall toward the front wall. Thus, the ribs of the first and second set preferably oppose one another. The ribs of the first set of ribs are preferably in substantial alignment with the

5 ribs of the second set of ribs, thereby forming a series of elongated slots defined by the opposing ribs. The ribs are preferably integrally formed with the respective interior surfaces of the front and rear walls and preferably extends about 1-3 mm from the respective interior surfaces. In certain preferred embodiments, the first and second sets of ribs extend from the upper ends of the respective front and rear walls to the bottom wall. However, in other

10 preferred embodiments, the ribs may only be provided on either the front wall or the rear wall. The ribs may also extend only part of the way between the upper ends of the front and rear walls and the bottom wall.

The reclosable package also preferably includes a cap attached to the container that is closable over the opening of the container. The cap preferably includes a

15 top wall, a cap front wall extending from a front edge of the top wall, a cap rear wall extending from a rear edge of the top wall and first and second cap sidewalls extending between the cap front wall and the cap rear wall. The cap is generally attached to one of the sidewalls of the container such as the upper end of one of the sidewalls. In preferred embodiments, the cap is hingedly secured to one of the upper ends of one of the sidewalls of

20 the container. In preferred embodiments, the cap is hingedly secured to the upper end of the rear wall of the container. In highly preferred embodiments the cap and the container are molded together as one piece and are integrally connected together via an integrally molded hinge. The integrally molded hinge is preferably a flexible polymer material. In other preferred embodiments, the cap rear wall and the rear wall of the container include tubular

elements having axial bores extending therethrough. During assembly of the cap to the container, the respective tubular elements are intermesh with one another so that the axial bores of all of the tubular elements are in substantial alignment with one another. An elongated rod may then be passed through the aligned axial bores for hingedly connecting  
5 the cap to the container. As a result, the cap may move between a closed position and a fully open position by pivoting about the elongated rod.

As mentioned above, the ribs formed on the interior surfaces of the front and rear walls provide elongated slots adapted for receiving one or more elongated items such as sticks of chewing gum. The ribs maintain the sticks of chewing gum in an upright position,  
10 even after one or more sticks of gum have been removed from the interior region of the container. Thus, the ribs prevent sticks of gum from falling to the side, shifting or moving within the interior region of the container after one or more sticks of gum have been removed from the package.

When the reclosable package is in the closed position, the top wall of the cap  
15 overlies the bottom wall of the container and is substantially parallel to the bottom wall of the container. In this closed position, the exterior surface of the top wall overlies the bottom wall and is substantially parallel to the bottom wall of the container. When the cap is in the fully open position, the top wall of the cap does not overlie the bottom wall of the container and the exterior surface of the top wall faces toward the bottom wall of the container.

20 The height of the cap front wall is greater than the height of the cap rear wall. As a result, the lower ends of the cap sidewalls (i.e., the ends of the sidewalls remote from the top wall of the cap) slope between the cap front wall and the cap rear wall. The slope of the lower ends of the cap sidewalls substantially mirrors the slope of the upper ends of the container sidewalls. When the cap is in the closed position, the lower end of the cap front

wall engages the upper end of the container front wall. In addition, the lower ends of the cap sidewalls engage the upper ends of the container sidewalls. The close engagement of the lower ends of the cap walls with the upper ends of the container walls provides a seal when the cap is in the closed position; thereby limiting the exposure of the elongated items stored

5 within the container.

In certain preferred embodiments, the lower end of the cap front wall includes a vertically extending flange that projects from the lower end of the cap front wall and that is engagable with a recess formed on the interior surface of the front wall of the container. The engagement of the vertically extending flange with the recess holds the cap  
10 in the closed position. Thus, the recess formed in the interior surface of the front wall is preferably adapted for receiving the vertically extending flange projecting from the lower end of the cap front wall. The cap front wall may also include a horizontally extending flange projecting from the exterior surface of the cap front wall. The horizontally extending flange is engagable for grasping the cap when the cap is moved between the open and closed  
15 positions.

In certain preferred embodiments, the cap is preferably hingedly connected to the container by a hinge subassembly. The hinge subassembly preferably includes one or more tubular elements connected to the lower end of the cap rear wall, and one or more tubular elements connected to the upper end of the rear wall of the container. Each tubular  
20 element includes an elongated axial bore extending therethrough. During assembly of the cap with the container, the elongated bores of the tubular elements are placed in substantial alignment with one another and an elongated rod is passed through the elongated bores of the tubular elements for hingedly connecting the cap to the rear wall of the container. As a result, the cap may swing between the fully closed position. As mentioned above, the cap



may also be hingedly connected to the container by a hinge integrally molded at one end to the cap and at the other end to the container.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a perspective view of a reclosable package including a container and a cap hingedly connected to the container, in accordance with certain preferred embodiments of the invention.

Figure 2 shows a front view of the container of Figure 1.

Figure 3 shows a rear view of the container of Figure 2.

Figure 4 shows a left side view of the container of Figure 2.

Figure 5 shows a right side view of the container of Figure 2.

Figure 6 shows a top view of the container of Figures 2-5.

Figure 7 shows a cross-sectional view of the container of Figure 6 taken along lines VII-VII.

Figure 8 shows a front view of the cap of Figure 1.

Figure 9 shows a rear view of the cap of Figure 8.

Figure 10 shows a right side view of the cap of Figure 8.

Figure 11 shows a right side view of the reclosable package of Figure 1 during one stage of an assembly process.

Figure 12 shows a rear view of the reclosable package shown in Figure 11.

Figure 13 shows a rear view of the reclosable package of Figure 11 during a later stage of an assembly process.

Figure 14 shows a top view of the reclosable package shown in Figure 1.

Figure 15 shows a perspective view of the reclosable package of Figure 1 in an open position.

Figure 16 shows a right side view of the reclosable package of Figure 15.

Figure 17 shows the reclosable package of Figure 15 with elongated items stored within the container, in accordance with certain preferred embodiments of the present invention.

Figure 18 shows a right side view of the reclosable package of Figure 17.

5           Figure 19 shows a top view of the reclosable package of Figures 17 and 18 with the elongated items stored in the container.

Figure 20 shows a fragmentary cross-sectional view of the cap and container taken along line XX-XX of Figure 1.

10           Figure 21 shows a perspective view of a reclosable package including a container and a cap hingedly connected to the container via an integrally molded hinge, in accordance with further preferred embodiments of the invention.

Figure 22 shows a left side view of the package shown in Figure 21.

Figure 23 shows a right side view of the package shown in Figure 21 with the cap in the open position.

15           Figure 24 shows a magnified view of the integrally molded hinge of Figure 21.

Figure 25 shows a perspective view of the package of Figure 23.

Figure 26 shows another perspective view of the package of Figure 23.

Figure 27 shows a top plan view of the package of Figure 23.

20           Figure 28 shows a top view of a container for a reclosable package in accordance with further preferred embodiments of the present invention.

Figure 29 shows a top view of a container for a reclosable package in accordance with still further preferred embodiments of the present invention.

25           Figure 30 shows a cross-sectional view of the container of Figure 29 taken along line XXX-XXX of Figure 29.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 1 shows a perspective view of a reclosable package 20 for storing one or more elongated items in accordance with certain preferred embodiments of the present invention. The reclosable package 20 includes a container 22 having an opening 24 for receiving the one or more elongated items (Fig. 6) and a cap 26 hingedly connected to the container 22. Referring to Figures 1-6, the container 22 includes a front wall 28 having an exterior surface 30 and an interior surface 32. The container 22 also includes a rear wall 34 having an exterior surface 36 and an interior surface 38. The container 22 also has a bottom wall 40. The front wall 28 projects from a front edge 42 of bottom wall 40 and the rear wall 34 extends from a rear edge 44 of bottom wall 40. The distance  $D_1$  between an upper end 46 of rear wall 34 and the rear edge 44 of bottom wall 40 is greater than the distance  $D_2$  between an upper end 48 of front wall 28 and the front edge 42 of bottom wall 40. The container 22 also includes first sidewall 50 and second sidewall 52. The first and second sidewalls 50 and 52 oppose one another and extend between the front wall 28 and rear wall 34 of container 22. Referring to Figure 6, the interior surface 32 of front wall 28 includes a first set of ribs 54. The first set of ribs 54 are preferably attached to the interior surface 32 of the front wall 28 and extend from the front wall 28 toward rear wall 34. The rear wall 34 preferably includes a second set of ribs 56 attached to the interior surface 38 thereof, the second set of ribs 56 extending toward the front wall 28. The first and second sets of ribs 54 and 56 are preferably integrally formed to the respective front and rear walls of the container. In certain preferred embodiments, the ribs extend approximately one to three millimeters from the respective front and rear walls 28 and 34.

Referring to Figures 2-5, in certain preferred embodiments the rear wall 34 of the container includes one or more tubular shaped elements 58A, 58B connected to the upper end 46 of the rear wall. Each tubular shaped element has a central bore 60A, 60B

extending therethrough. The central bores 60A, 60B of tubular elements 58A, 58B are preferably in substantial alignment with one another so that a single elongated rod may pass through both of the central bores 60A, 60B.

Referring to Figures 4 and 5, because the rear wall 34 has a greater height than the front wall 28, the upper ends of the first and second sidewalls 50, 52 slope in a downward direction between the rear wall 34 and the front wall 28. In certain preferred embodiments, the upper ends of the first and second sidewalls 50 and 52 slope along a substantially straight line extending between the upper end 46 of rear wall 34 and the upper end 48 of front wall 28.

10                Figure 7 shows a cross-sectional view of the container taken along lines VII-VII of Figure 6. As shown in Figure 7, ribs 56 extend between the upper end 46 and lower end of the rear wall 34. The ribs 56 are preferably integrally molded to the rear wall 34 and extend approximately 1-3 mm from the rear wall. In certain preferred embodiments the ribs extend from the upper end of the rear wall entirely to the lower end of the rear wall.

15    However, in other preferred embodiments the ribs do not extend completely from the upper to the lower end of the rear wall. For example, the ribs may extend only partially between the upper and lower ends of the rear wall or may extend intermittently between the upper and lower ends of the rear wall. In still other preferred embodiments, the ribs may be provided on only one of the front or rear walls. For example, the ribs may be provided only

20    on the interior surface of the front wall with no ribs provided on the only surface of the rear wall. In the alternative, the ribs may only be provided on the interior surface of the rear wall with no ribs provided on the front wall. Referring to Figure 6, the interior surface 38 of the

front wall includes a recessed portion 62, preferably at the upper end of the front wall, for receiving a vertically extending flange of the cap, as will be explained in more detail below.

Referring to Figures 8-10, the cap 26 includes a top wall 64, a cap front wall 66 extending from a front edge 68 of the top wall, and a cap rear wall 70 extending from a rear edge 72 of the top wall 64. The cap also preferably includes a first sidewall 74 and a second sidewall 76, the first and second sidewalls extending between the cap front wall 66 and the cap rear wall 70. The height  $L_1$  of the cap front wall is preferably greater than the height  $L_2$  of the cap rear wall. In other words, the distance between a lower end 78 of cap front wall 66 and the top wall 64 is greater than the distance between a lower end 80 of cap rear wall 70 and the top wall 64. The cap front wall 66 preferably includes a horizontally extending flange 82 which projects from the exterior surface 84 of the cap front wall. The cap front wall 66 also includes a substantially vertically extending flange 86 that is attached to an interior surface 88 of the cap front wall 66 and which projects below the lower end 78 of the cap front wall 66. As will be explained in more detail below, the vertically extending flange 86 preferably engages the recess 62 (Fig. 7) formed in the interior surface 32 of the front wall 28 of the container when the cap is in the closed position. The engagement of the vertically extending flange 86 with the recess 62 provides a releasable snap fit engagement between the vertically extending flange 86 and the recess 62 when the cap is in the closed position. Referring to Figures 9 and 10, the cap also includes tubular elements 90A, 90B having central bores 60A', 60B' extending therethrough. The central bores are preferably in substantial alignment with one another.

Figures 11-13 shows one preferred method for assembling the cap 26 to the container 22. The rear wall 34 of the container 22 and the cap rear wall 70 are abutted

against one another so that the respective tubular elements 90A, 58B, 90B and 58A intermesh with another. Referring to Figure 13, an elongated rod 92 is then passed through the aligned bores of the tubular elements 90A, 58B, 90B, 58A for hingedly connecting the cap 26 to the container 22. The rod 92 is preferably secured in place within the aligned  
5 bores, such as by crimping the rod. As a result, the cap is hingedly secured to the container and is able to swing about an axis  $A_1$  extending along the longitudinal axis of the elongated rod 92.

Figure 14 shows a top view of the reclosable package 20 after the elongated rod 92 has been inserted into the aligned bores of the tubular elements 90A, 58B, 90B and  
10 58A.

Referring to Figures 15-19, after the reclosable package has been assembled, the cap 26 is movable between the completely open position shown in Figure 15 and the closed position shown in Figure 1. In the open position of Figure 15, one or more sticks of gum may be placed into elongated slots 94. As mentioned above, the elongated slots are  
15 defined by the opposing ribs 54, 56. In certain preferred embodiments, the container includes approximately 10-20 elongated slots 94 for receiving and storing approximately 10-20 sticks of gum. However, preferred embodiments may include containers having two or more slots. Figures 17-19 show the reclosable package after sticks of gum 96 have been stored in the slots 94. After the reclosable package 20 has been completed filled with the  
20 sticks of gum, the cap 26 may be closed over the opening 24 of the container 22. The reclosable package is preferably made of a rigid material, such as a rigid polymer material. As a result, the exterior surface of the package can withstand a substantial amount of

external force without those forces being transferred to the product stored within the package.

When it is desired to retrieve a stick of gum 96 from the package, a user may grasp the outer surface of the container 22 and apply pressure to the horizontally extending flange 82 so as to withdraw the vertically extending flange 86 from the recess 62 formed in the interior surface 32 of the front wall 28 of the container. The cap 26 may then be pivoted or swung to the open position shown in Figures 17 and 18. In this position, the opening 24 at the upper end of the container 22 is completely accessible for removing one or more sticks of gum 96 from the elongated slots 94. After one or more sticks of gum 96 have been removed from the package, the cap may once again be swung to the closed position shown in Figure 1.

Figure 20 shows a magnified fragmentary view of the cap 26 when the cap is secured to the front wall 28 of container 22. The front wall 28 of container 22 has an interior surface 32 including recess 62 formed adjacent an upper end of front wall 28. The front wall of the cap 26 includes a vertically extending flange 62 and a horizontally extending flange 82. When the cap 26 is swung into the closed position (Figure 1), the vertically extending flange 86 fits into the recess 62 for securing the cap in the closed position. When it is desirable to open the cap, a force  $F_1$  may be exerted on the horizontally extending flange 82 to urge the vertically extending flange 86 away from the recess 62. Once the vertically extending flange is away from recess 62, the cap 26 may be moved to the open position shown in Figure 17.

Figures 21-27 show a reclosable package having a cap hingedly secured to a container in accordance with further preferred embodiments of the present invention.

Referring to Figures 21 and 22, the reclosable package 120 includes cap 126 and container 122 that are molded together in a single piece. Referring to Figures 23 and 24, the cap 126 is connected to the container 122 via hinge 192. Referring to Figure 24, the hinge has a first end integrally molded to cap 126 and a second end integrally molded to container 122. The  
5 hinge 192 is made of a flexible resilient material such as plastic so that the cap 126 may be repeatedly opened and closed relative to container opening 124 (Figure 23).

Figures 25-27 show the reclosable package in the open position. Referring to Figure 25, the front wall 130 of container 128 has ribs 154 provided on interior surface 132 thereof. The front wall ribs 154 extend toward the rear wall 134 of container 122. The  
10 interior surface 132 of front wall 128 includes recess 162 for receiving vertically extending flange 186 of cap 126. The container includes a central support 197 extending between front wall 128 and rear wall 134. The central support 197 adds rigidity to the container 122. The underside of cap 126 also includes a central support 198 for adding rigidity to the cap. Referring to Figure 26, rear wall 134 of container 122 includes a series of vertically  
15 extending ribs 156 which project toward front wall 128 of container 122. Referring to Figure 27, the front wall ribs 154 and the rear wall ribs 156 are in substantial alignment with one another. The ribs define a series of slots 196 that extend between the front wall 128 and the rear wall 134 of the container 122. The container 122 shown in of Figure 27 has 18 slots for receiving elongated items such as sticks of gum. However, preferred embodiments of  
20 the present invention may include anywhere from two slots to an infinite number of slots for receiving elongated items.

Figure 28 shows another alternate embodiment of the present invention wherein ribs are provided on either the front wall or the rear wall of the container. In the



particular embodiment shown in Figure 28, the ribs 256 are provided on the interior surface 238 of the rear wall 236 of the container 222 and no ribs are provided upon the interior surface 132 of the front wall 228. However, in other embodiments, ribs may be provided on the front wall 228 and not rear wall 236.

5                   Figures 29 and 30 show another embodiment of the present invention  
wherein ribs 356 are provided on the interior surface of the rear wall 336 and on the upper surface of bottom wall 340. The ribs 356 extend above the interior surface of the front wall 336 and the interior surface of the bottom wall 340. The interior surface 332 of the front wall 328 has no ribs.

10                   Although the present invention has been described with reference to particular preferred embodiments, it is to be understood that the embodiments are merely illustrative of the principles and application of the present invention. For example, a wide variety of confectionery items such as candy or mints may be stored in the package. In addition, the package of the present invention could be used to store medicine, such as pills.

15                   It is therefore understood that numerous modifications may be made to the preferred embodiments of the present invention without departing from the spirit and scope of the present invention as defined by the claims.

What is claimed is:

1. A reclosable package comprising:  
a container having a bottom wall and side walls extending from said bottom wall that surround an interior region of said container, wherein said side walls have upper  
5 ends remote from said bottom wall defining an opening of said container;  
one or more dividers disposed in the interior region of said container and extending between the container opening and said bottom wall, wherein said one or more dividers define elongated slots adapted to receive one or more elongated items; and  
a cap attached to the container and closable over the opening.
- 10 2. The package according to claim 1, wherein said cap is attached to one of the sidewalls of said container.
3. The package as claimed in claim 1, wherein said cap is hingedly connected to said container via an integrally molded hinge.
4. The package according to any one of the preceding Claims, wherein said one  
15 or more dividers include a first set of spaced ribs extending from the interior surface of said front wall toward said rear wall.
5. The package according to any one of the preceding Claims, wherein said cap includes a top wall, a cap front wall extending from a front edge of said top wall, a cap rear wall extending from a rear edge of said top wall, and first and second cap side walls  
20 extending between the cap front wall and the cap rear wall.
6. The package according to any one of the preceding Claims, wherein the cap rear wall is hingedly connected to the rear wall of said container.
7. The package according to any one of the preceding Claims, wherein the cap is hingedly connected to the container by a hinge subassembly.
- 25 8. The package according to any one of the preceding Claims, wherein the hinge subassembly includes:  
one or more tubular sections connected to the lower end of the rear wall of the cap;  
one or more tubular sections connected to the upper end of the rear wall of  
30 the container, wherein each said tubular section includes an elongated bore extending therethrough, said elongated bores being in substantially alignment with one another; and

an elongated rod extending through the aligned elongated bores of said tubular sections for enabling said cap to swing relative to said container.

9. A reclosable package for storing elongated items comprising:

5 a container having an opening for accessing an interior region of said container, said container having side walls surrounding the interior region of said container and extending from the opening toward a bottom wall of said container;

~~one or more dividers disposed in the interior region of said container and~~  
extending between the container opening and said bottom wall, said one or more dividers  
defining elongated slots adapted for receiving the elongated items; and

10 a cap hingedly connected to one of the side walls of said container, said cap being movable between a closed position for covering the elongated items and an open position for accessing the elongated items.

10. The package according to any one of the preceding Claims, wherein said cap and said container are molded together as one piece.

15 11. The package according to any one of the preceding Claims, wherein said cap and said container are hingedly connected together via an integrally molded hinge.

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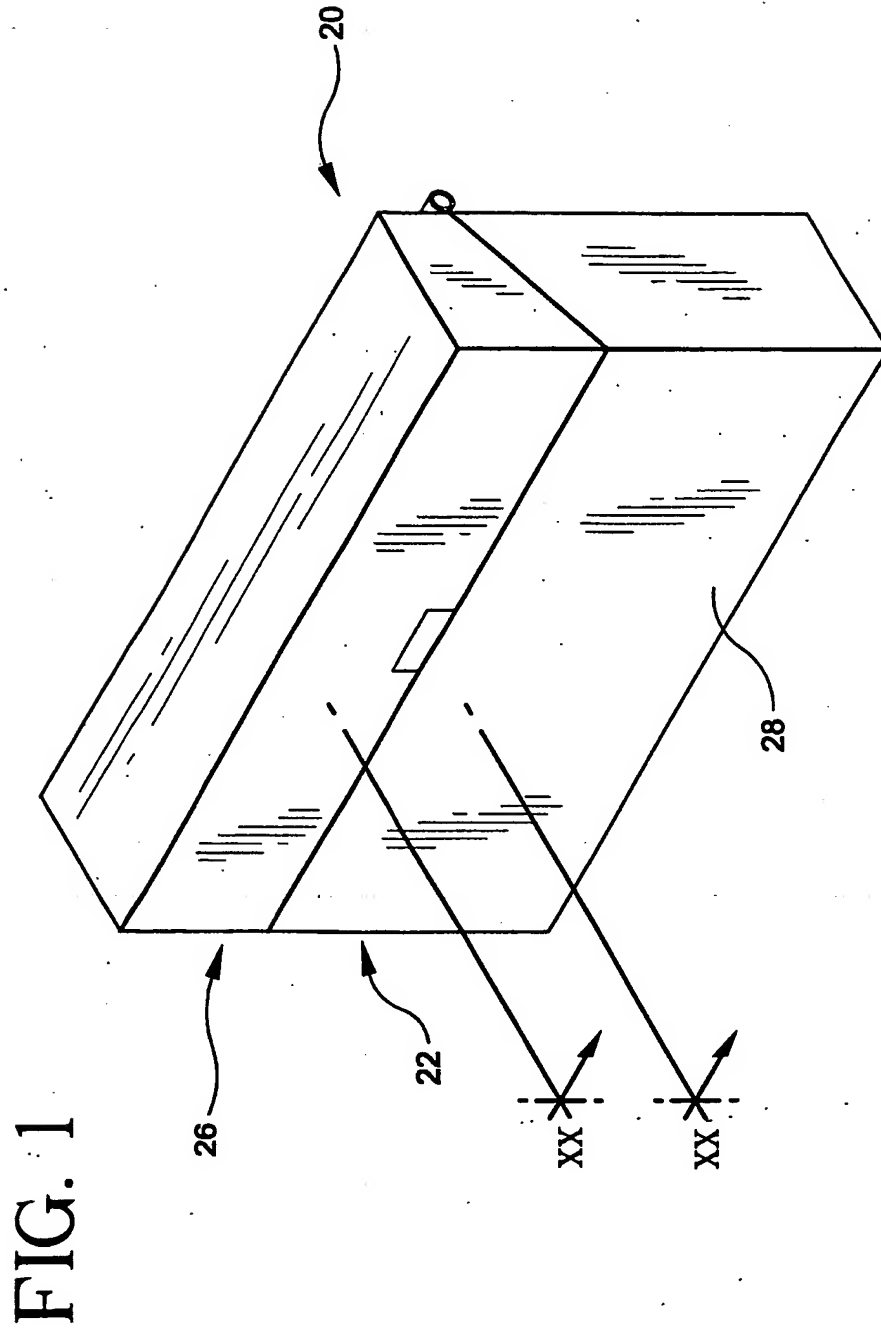


FIG. 2

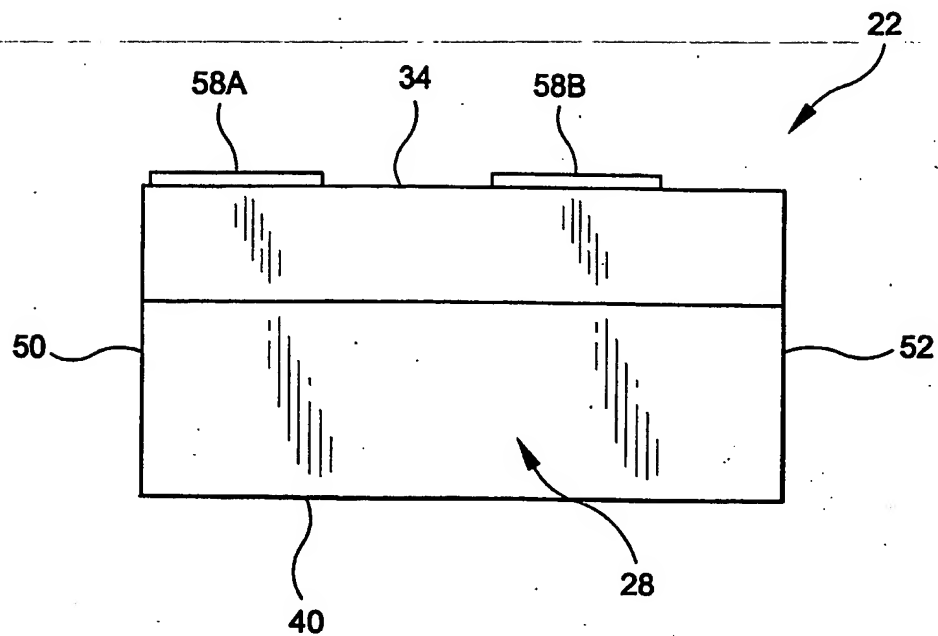


FIG. 3

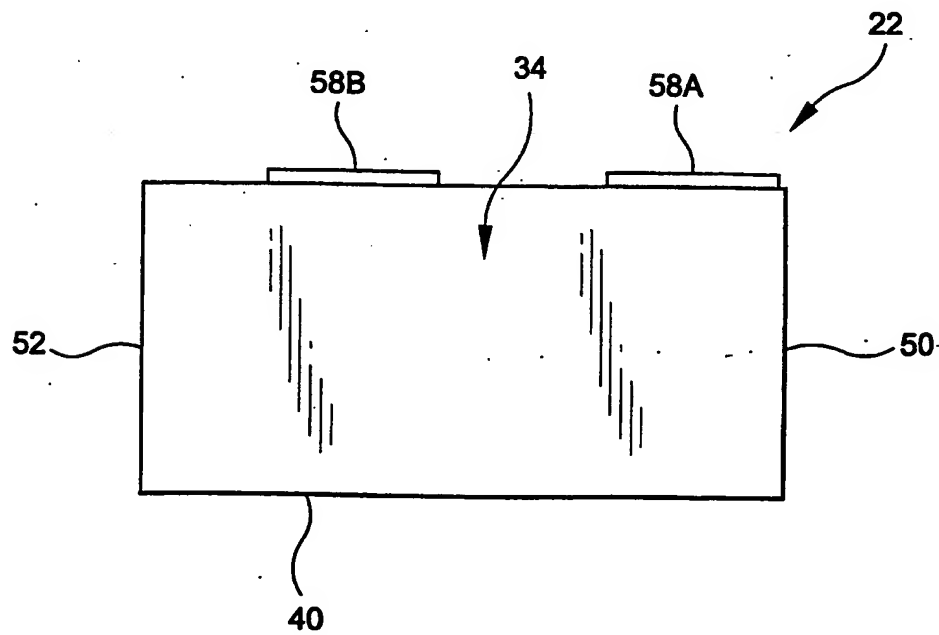


FIG. 4

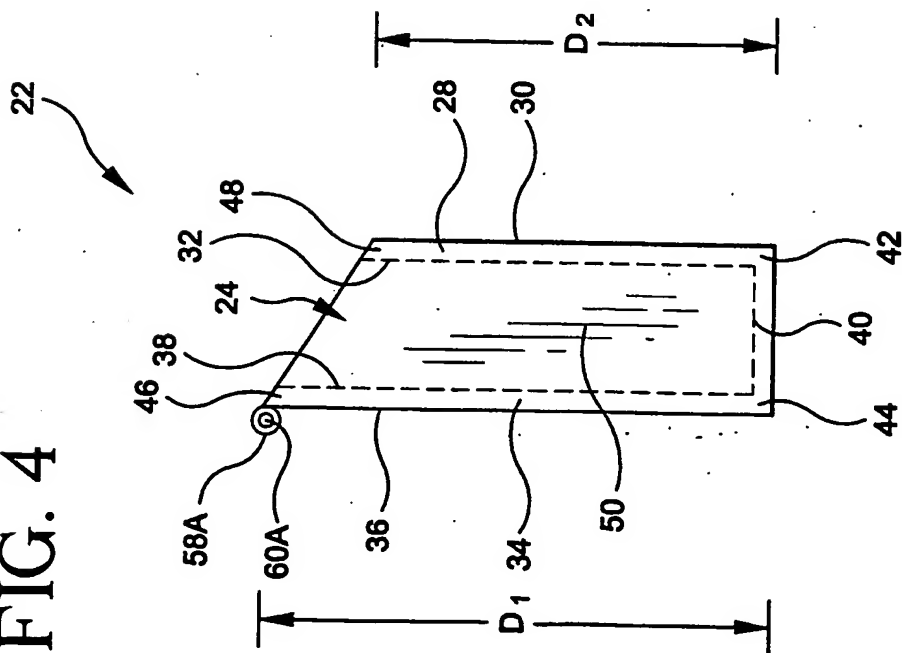
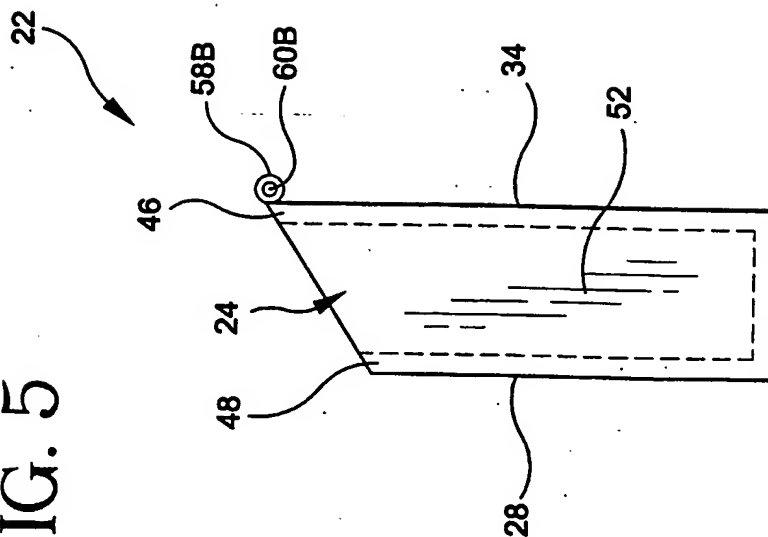


FIG. 5



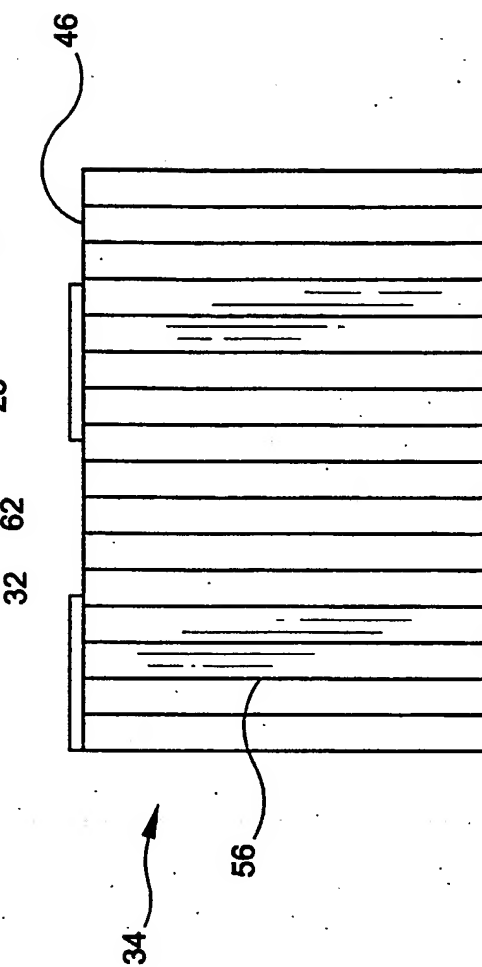
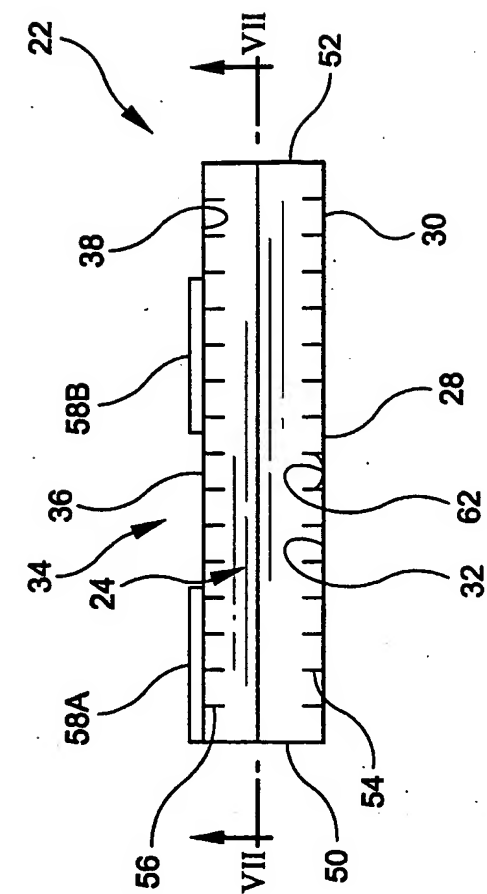


FIG. 6

FIG. 7

5/16

FIG. 8

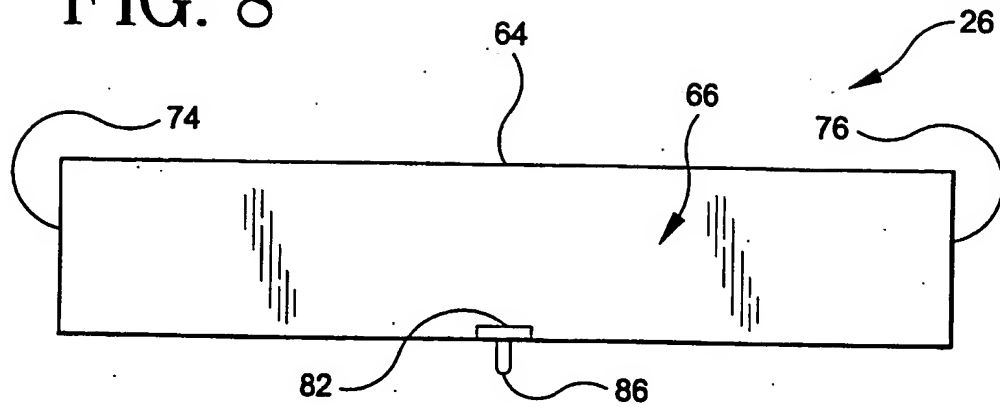


FIG. 9

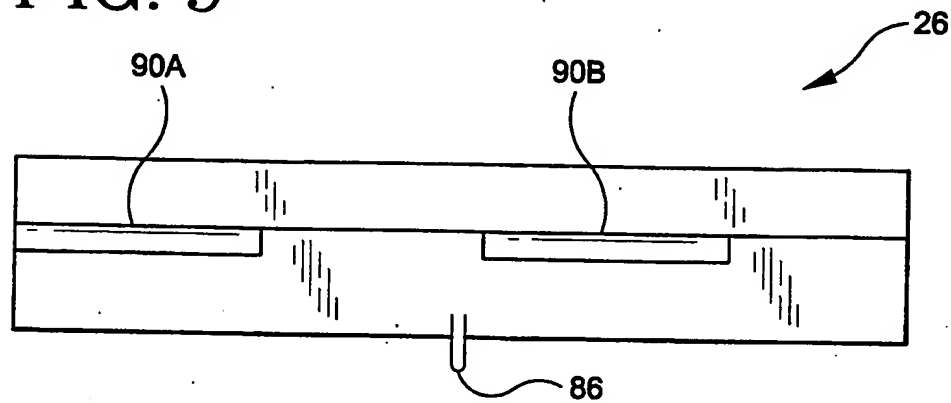


FIG. 10

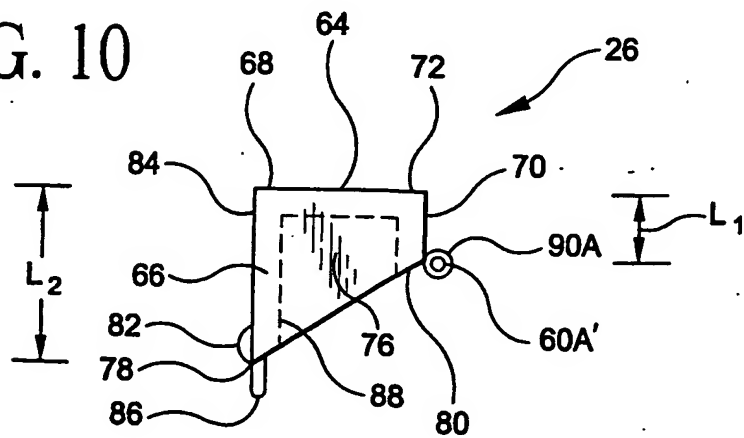




FIG. 11

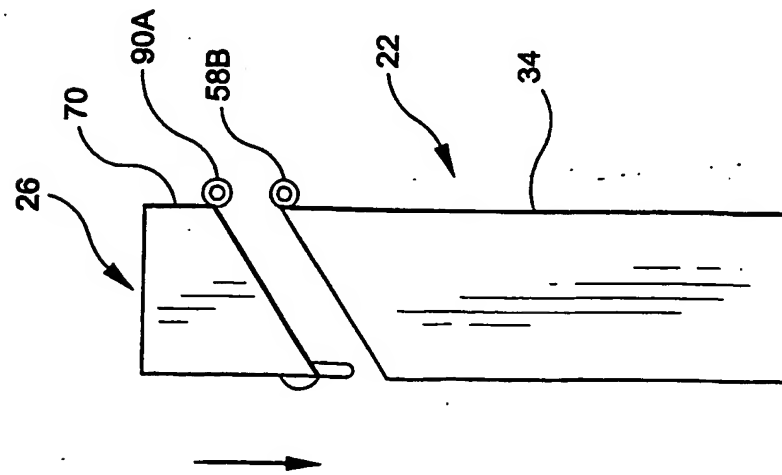


FIG. 12

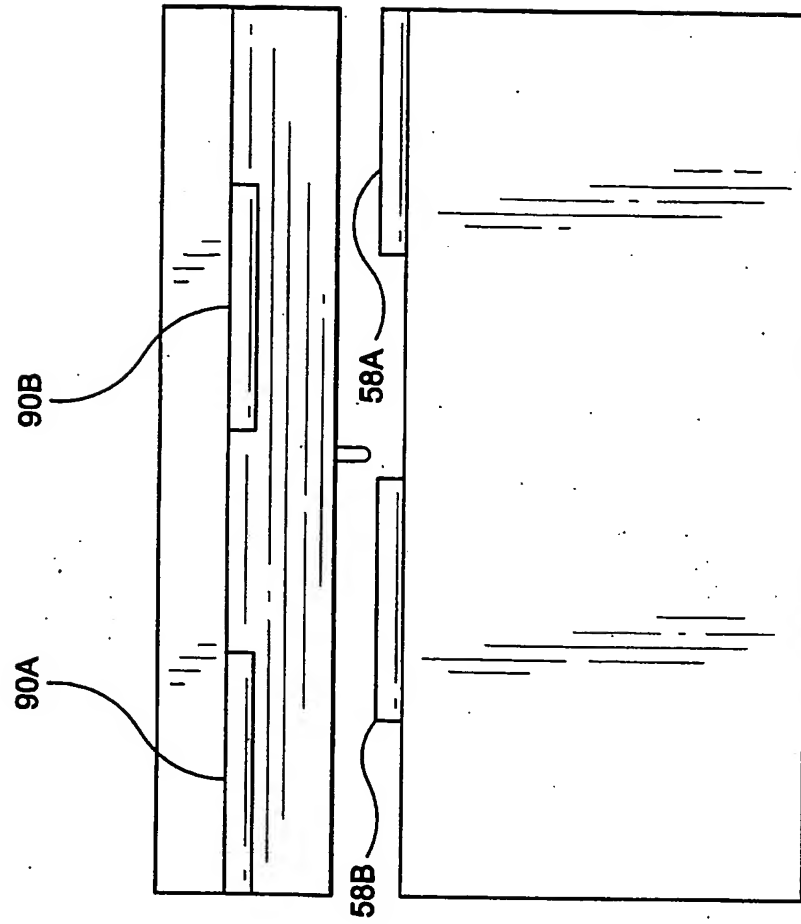


FIG. 13

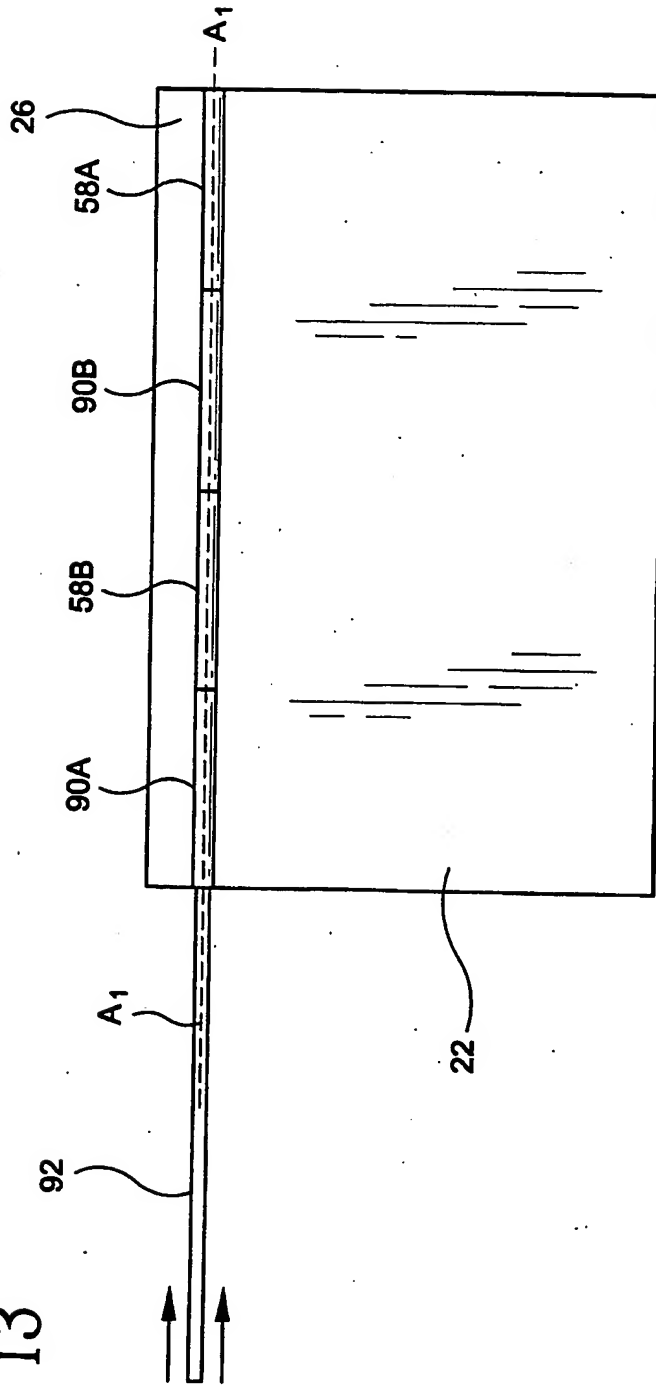
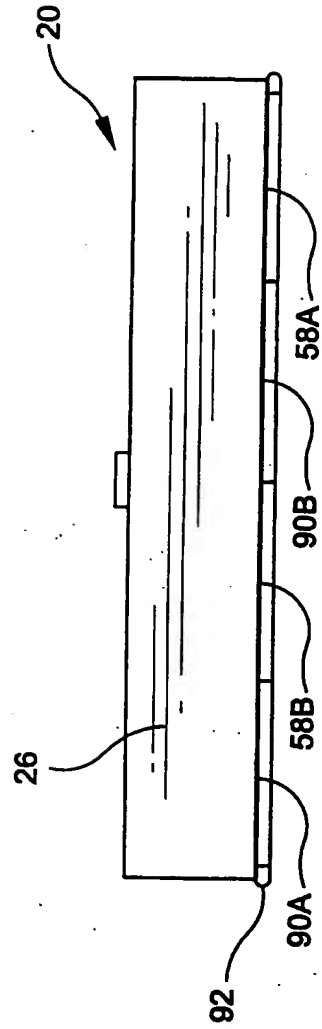


FIG. 14



8/16

FIG. 15

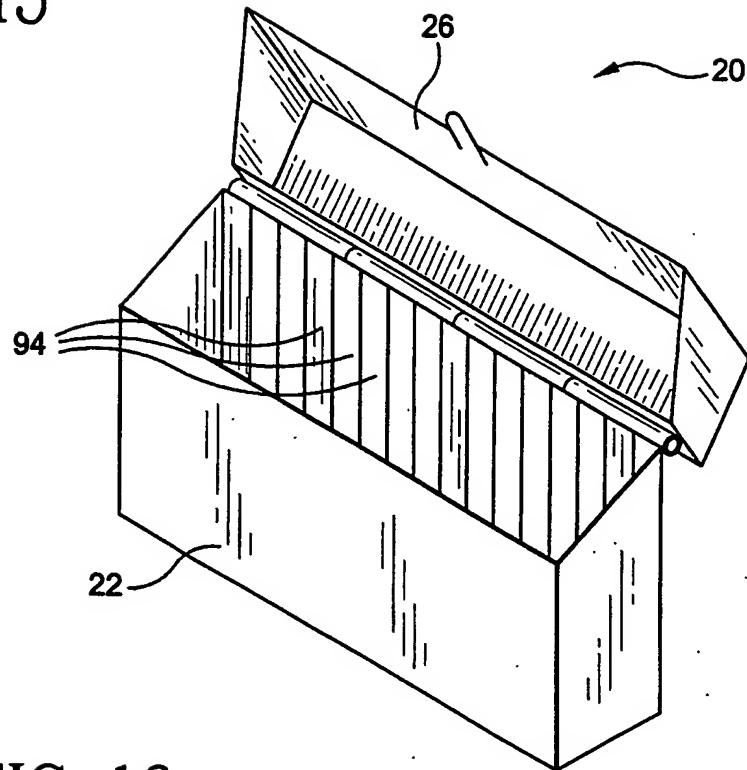


FIG. 16

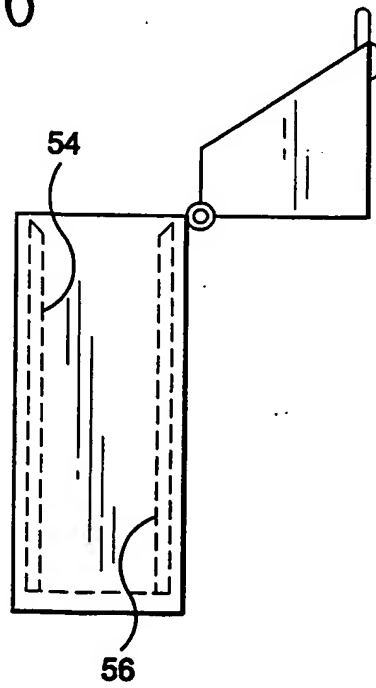


FIG. 17

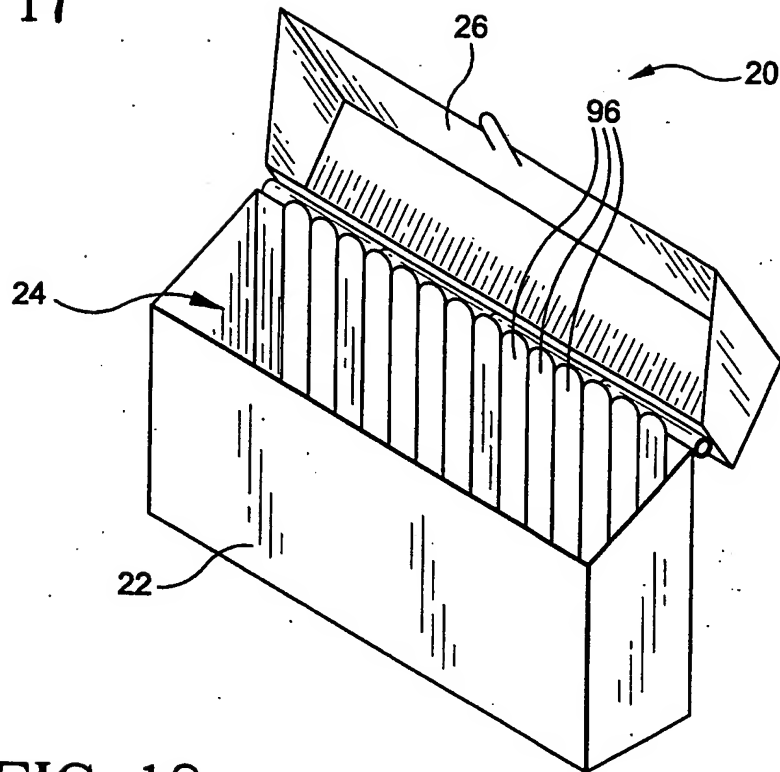


FIG. 18

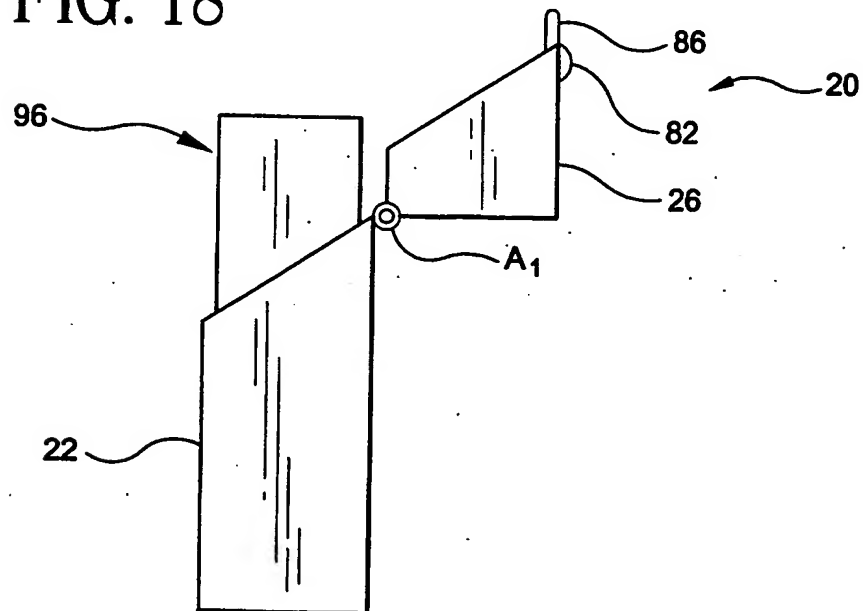


FIG. 19

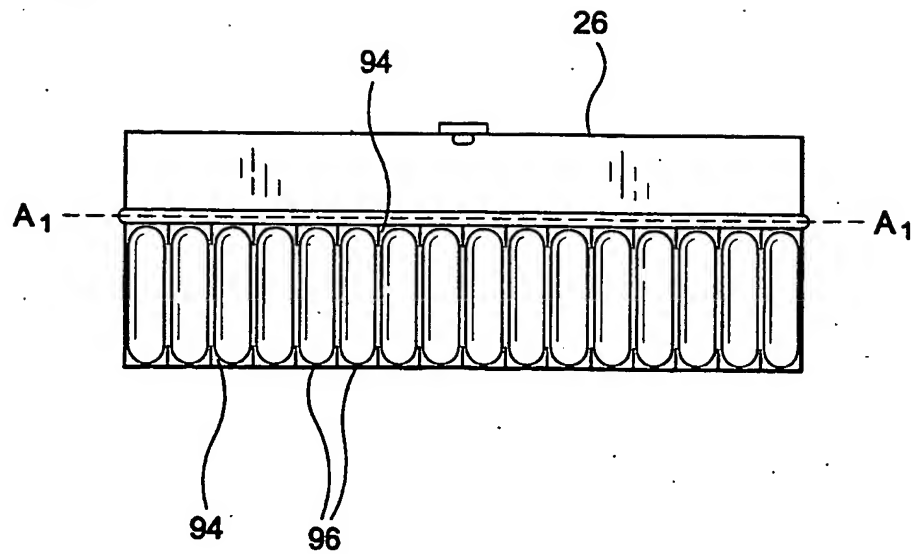
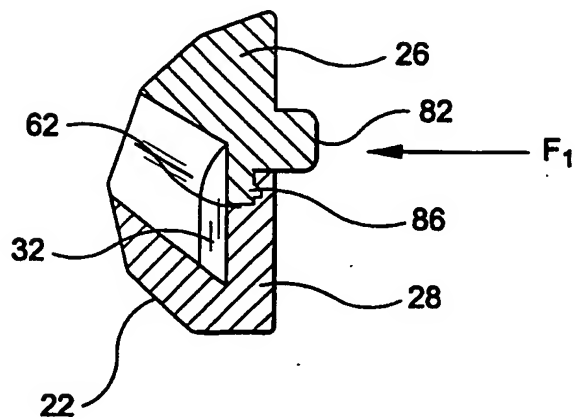


FIG. 20



11/16

FIG. 22

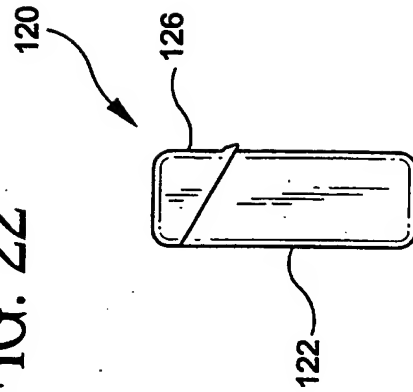


FIG. 21

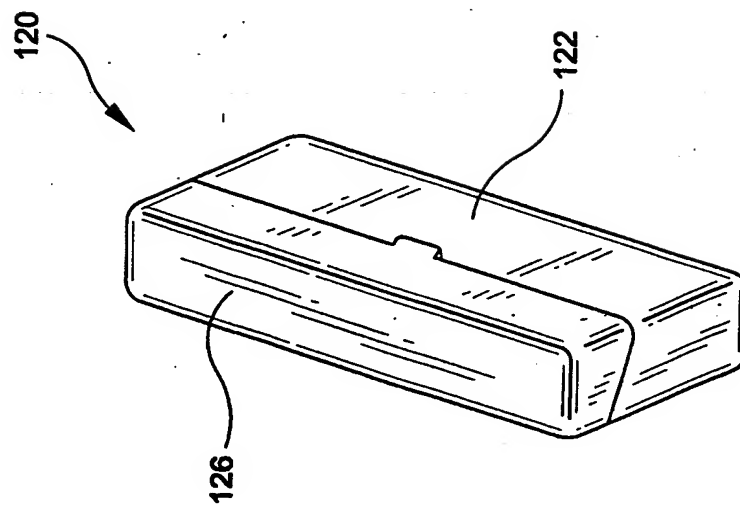


FIG. 23

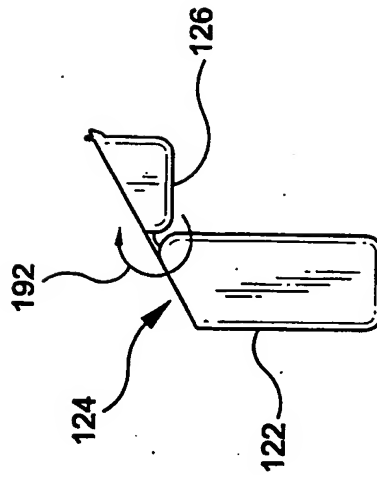


FIG. 24

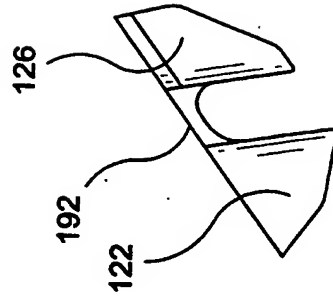
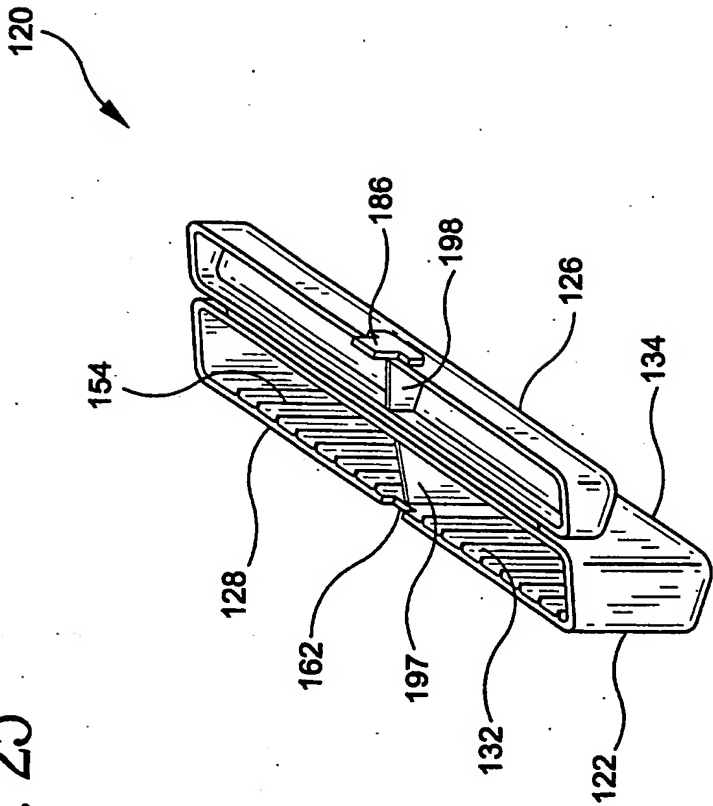
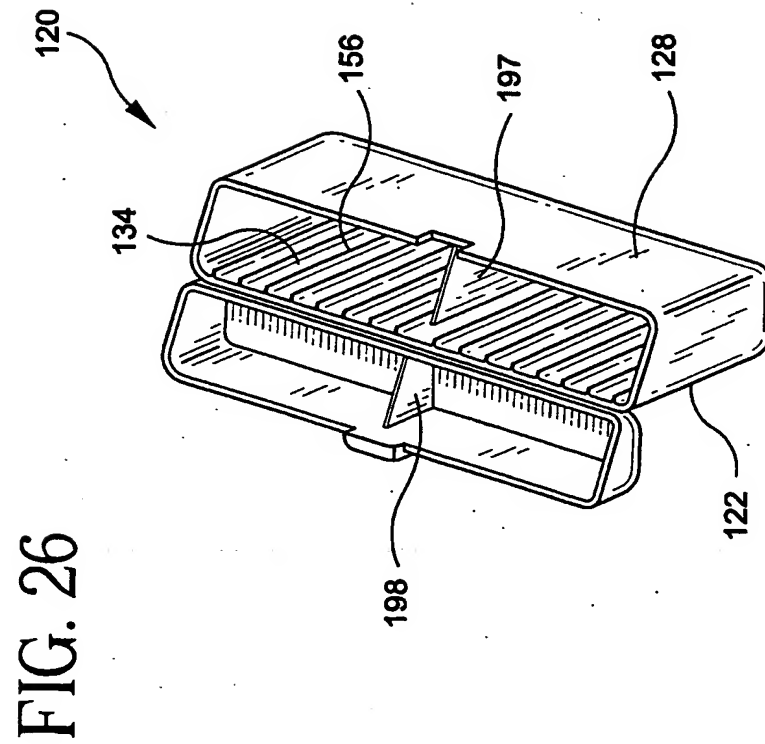


FIG. 25







15/16

FIG. 27

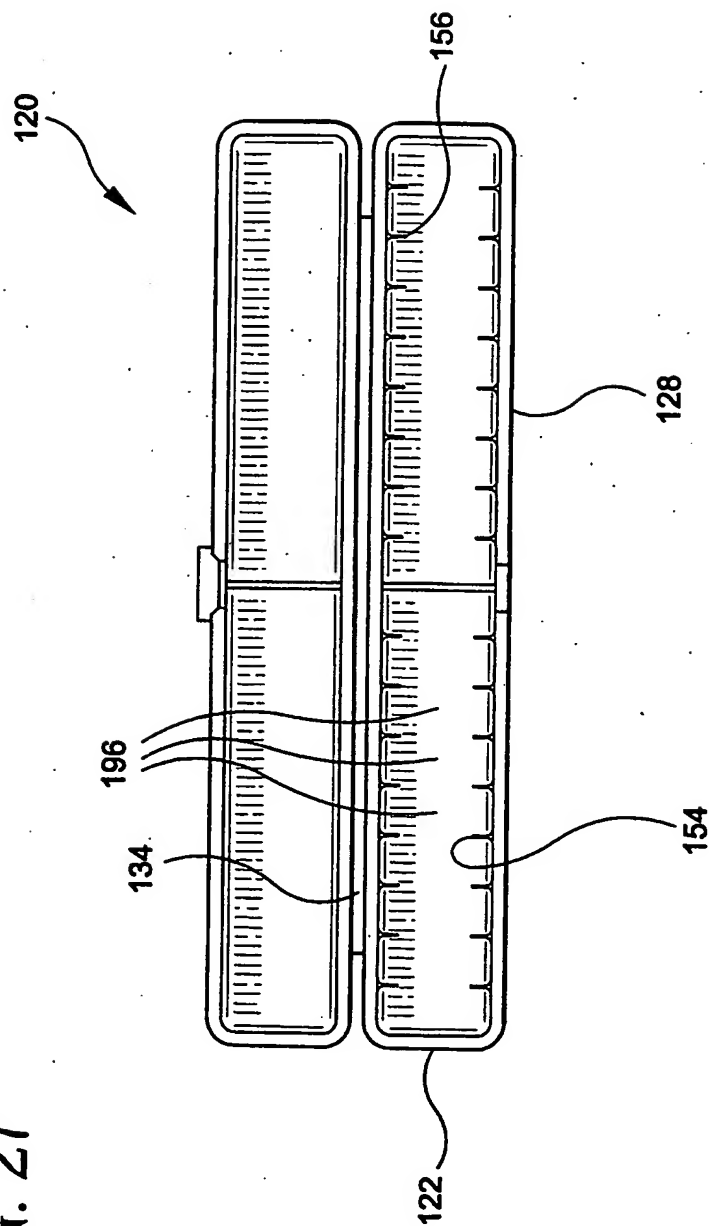


FIG. 28

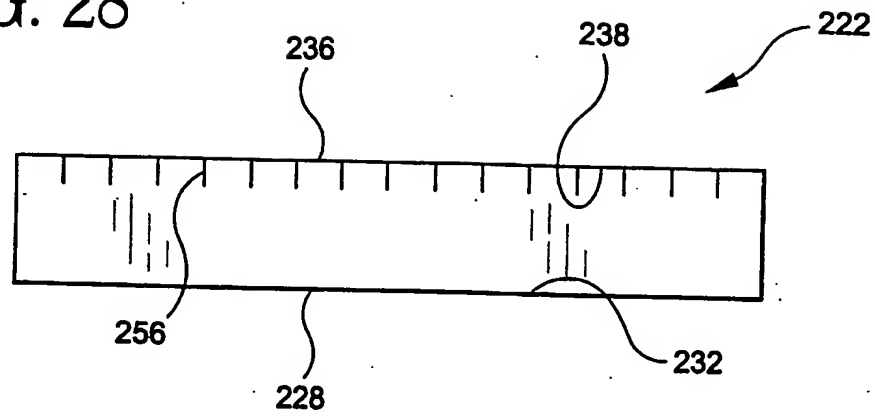


FIG. 29

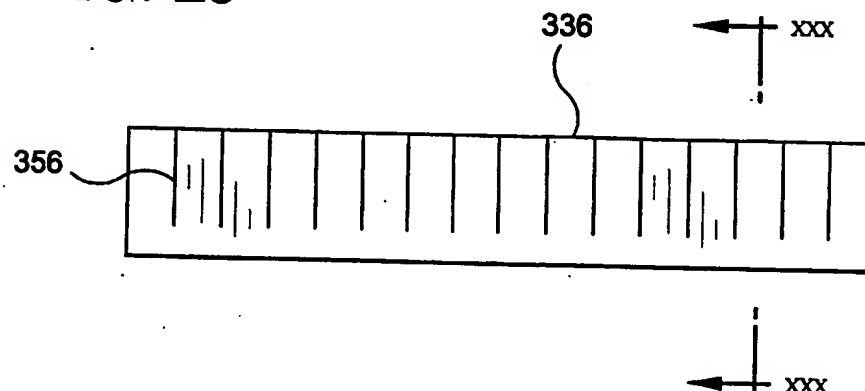
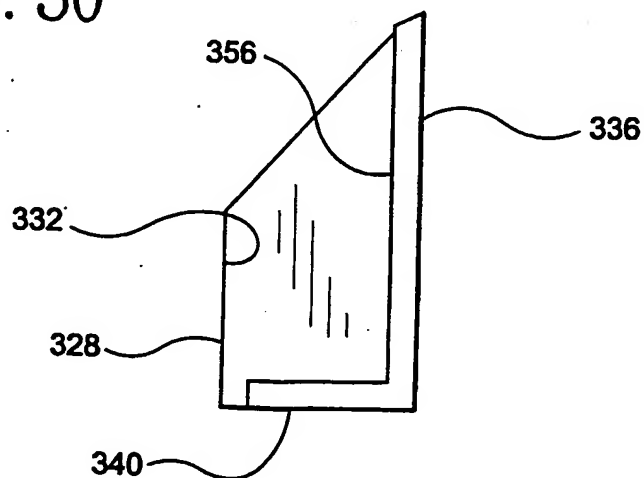


FIG. 30



## INTERNATIONAL SEARCH REPORT

Int 3) Application No  
PCT/IB 01/01904

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B65D1/24 B65D25/10 B65D25/04 B65D43/16

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 441 150 A (MA ABRAHAM C) 15 August 1995 (1995-08-15) the whole document	1-5,9-11 6
X	US 6 257 436 B1 (MCGLAUFLIN ANDREW L) 10 July 2001 (2001-07-10) abstract; figures	1,2,5-8
X	US 4 201 298 A (LARSON DONALD A ET AL) 6 May 1980 (1980-05-06) abstract; figures	1

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Date of the actual completion of the international search

19 June 2002

Date of mailing of the international search report

27/06/2002

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Balz, O

## INTERNATIONAL SEARCH REPORT

Int. Application No.

PCT/IB 01/01904

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 5441150	A	15-08-1995	US 5623813 A	29-04-1997
US 6257436	B1	10-07-2001	NONE	
US 4201298	A	06-05-1980	NONE	

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